

# WN cabinet with heavy duty casters installation

(for WA-PLATE-HD, WA-CASTER-HD3, and WA-CASTER-HD4)

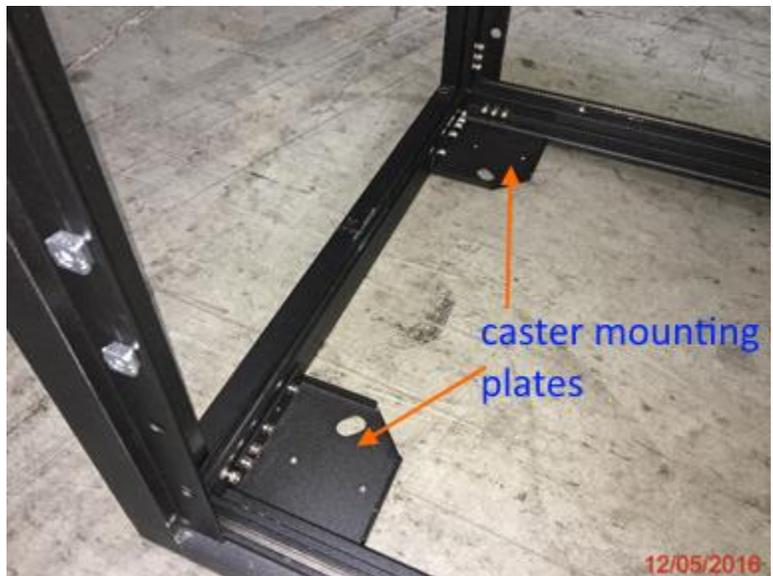
## CAUTION:

Empty the cabinet before starting the installation!!

### Step 1:

Remove the cabinet bottom plates  
2 pcs, front and rear, from inside  
to have access to the caster  
mounting plates.

Removing the middle plate is  
necessary to take out the front and  
rear plates

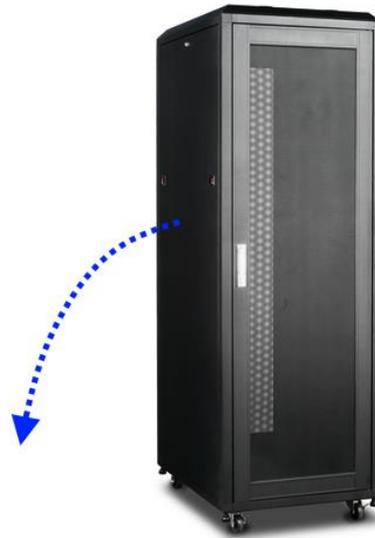


## Step 2:

Before laying down the cabinet, make sure side panels are removed and front and rear doors are locked or removed.

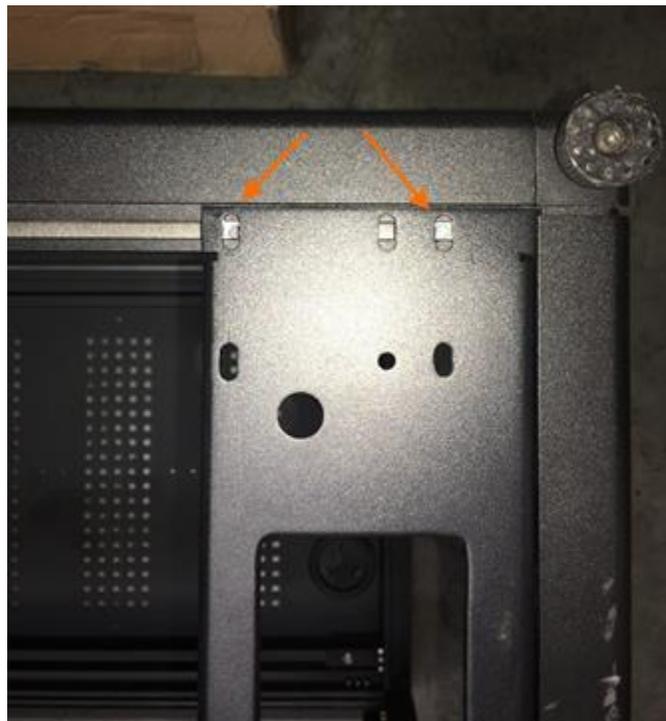
**Lay down the cabinet on the panel side**, either side is fine.

Remove the caster mounting plates, 4 pcs, from inside. A hex screwdriver (size 4mm) is needed to remove 5 screws that secure the plate to the cabinet.



**Step 3:**

Adjust the nut positions on cabinet 4 corners to line up with holes on the new mounting plates, WA-PLATE-HD.



#### Step 4:

Secure the new mounting plates from inside with the screws removed from step 2.



#### Step 5:

Use the screws (16 pcs), washers (16 pcs), nuts (8 pcs) that come with the heavy-duty casters, WA-CASTER-HD3 or -HD4, to mount the casters onto the plates through the nuts adjusted from step 3. The inner two screws will use nuts to secure it.

Repeat step 5 to finish all the casters installation.



#### Finish.

